



8th Edition

## Automotive Handbook



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## Bosch Automotive Handbook 8th Edition

Price: \$54.95

Bentley Stock No: H016

Publication Date: 2011.jun.1

ISBN: 978-0-8376-1686-5

Vinyl cover, 4 1/2 in. x 7 in.

Case quantity: 1

1256 pages

Over 1000 technical photos and illustrations

## All about automotive engineering in a pocketbook

Robert Bosch GmbH published the first incarnation of the Automotive Handbook in 1932. The original preface to this edition introduced the book as follows: "These 'Technical Tables' are an attempt to give users of our products a small, handy collection of the interesting formulas, values, and figures - drawn mainly from automotive technology - that are otherwise scattered across various magazines." Three years later, the "Technical Tables" were renamed the "Automotive Handbook."

## Contents - central themes

- Basic principles: physics, materials, machine parts, joining and bonding techniques
- Vehicle physics: basic terms of automotive engineering, motor-vehicle dynamics, vehicle acoustics
- Internal-combustion engines: gasoline engine, diesel engine, turbochargers and superchargers, exhaust-gas system
- Emission-control and diagnosis legislation
- Management for spark-ignition engines: manifold injection, gasoline direct injection, alternative gasoline-engine operation
- Management for diesel engines: common rail
- Alternative drives: hybrid drive, fuel cell
- Chassis systems: suspension, wheel suspensions, steering, brake systems
- Active safety: antilock braking system, driving-dynamics control system
- Lighting equipment
- Automotive electrics: vehicle electrical systems, starter batteries, electrical machines, alternators
- Automotive electronics: automotive networking, buses, architecture of electronic systems, sensors
- Driver-assistance systems: parking systems, vehicle navigation, Adaptive Cruise Control, night-vision systems

### 644 Engine management for spark-ignition (SI) engines

#### K-Jetronic

The K-Jetronic system operates without a drive and injects fuel continuously. The injected fuel mass is not determined by the fuel injector, but is preset by the fuel distributor.

#### Operating concept

Continuous fuel injection

Direct air-flow measurement

K-Jetronic is a mechanical system which does not require an engine-driven fuel-injection pump. It makes a continuous supply of fuel proportional to the air flow rate in the engine intake duct.

Due to direct air-flow measurement, K-Jetronic also takes into account changes caused by the engine, and per-

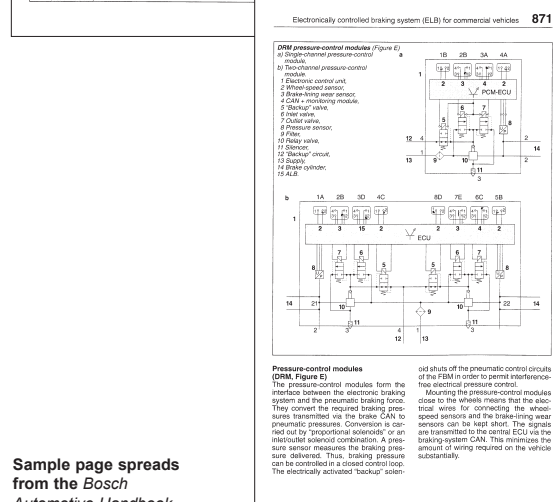
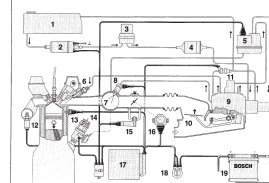
mits the use of emission-control equipment, for which precise intake-air monitoring is an essential requirement.

#### Operating concept

The intake air flows through the air filter, the air-flow sensor, and the throttle valve, before entering the intake manifold and continuing to the individual cylinders. The fuel is delivered from the fuel tank by an electric roller-roll fuel pump. It then flows through the fuel accumulator and fuel filter to the fuel distributor. A primary-pressure regulator in the fuel distributor maintains the fuel at a constant primary pressure. The fuel flows from the fuel distributor to the injectors. Excess fuel not required by the engine is returned to the fuel tank.

#### Schematic of a K-Jetronic system

1 Fuel tank, 2 Electric fuel pump, 3 Fuel accumulator, 4 Fuel filter, 5 Return-regulator, 6 Injector, 7 Throttle valve, 8 Electric roller-roll fuel pump, 9 Fuel distributor, 10 Air-flow sensor, 11 Fuel valve, 12 Lambda oxygen sensor, 13 Thermocouple switch, 14 Ignition distributor, 15 Auxiliary-air valve, 16 Throttle-valve switch, 17 ECU, 18 Ignition switch, 19 Battery



Sample page spreads  
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